

API BOTTOM LOADING COUPLER

The Safer, Cleaner, Faster Way To Load Your Transports

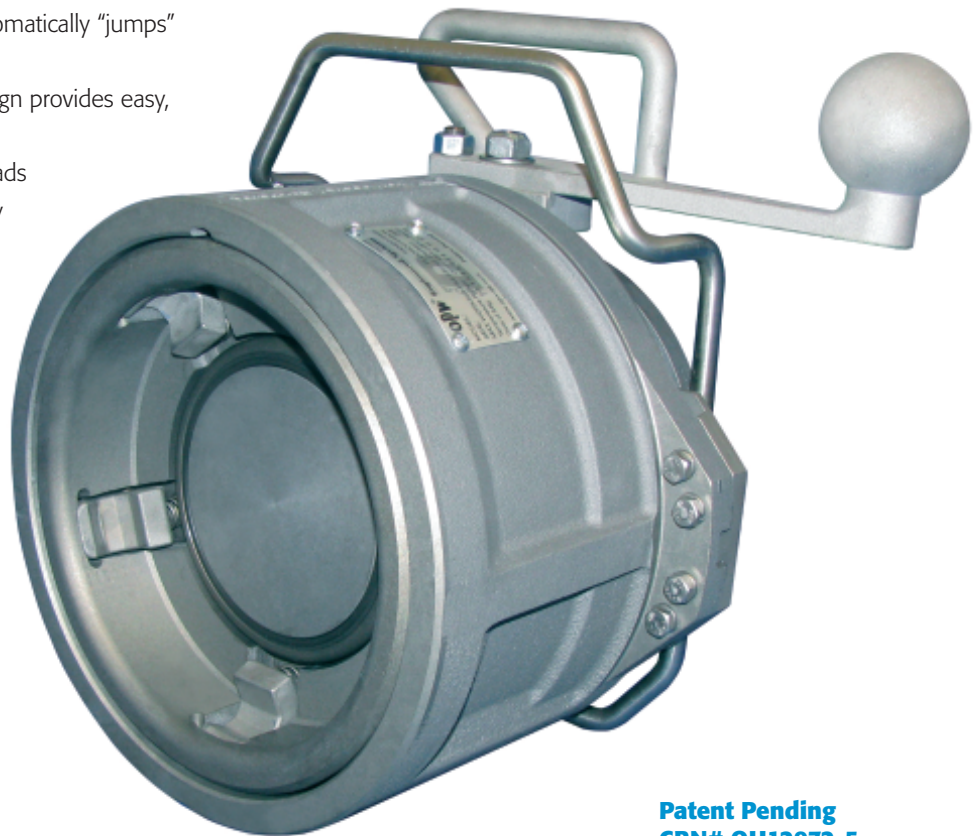
The 1004D4 coupler is the next generation in API Bottom Loading Couplers from OPW. By combining ease of maintenance with a unique spring loaded sleeve design, the 1004D4 provides the ultimate coupler experience.

**1004
D
4**

Features and Benefits

- **5-Cam Design** ensures easy alignment; tight connection to truck-adaptor and resists side forces during loading
- **Fully Interlocked** all 5 cams serve as interlock ensuring that the 1004D4 cannot be opened unless it is properly connected to an API adaptor
- **Superior Shaft Sealing** simple and reliable smart-seal design consisting of dual high performance O-rings
- **High Performance Seals** special Fluorocarbon seal compound provides compatibility across most products including gasoline, diesel, biodiesel and ethanol*
- **Spring Loaded Sleeve** unique design automatically "jumps" onto truck API adaptor
- **New Stainless Steel "ergo" Handle** design provides easy, smooth operation
- **Easy Maintenance** all pins and small threads have been eliminated to provide quick, easy access to all critical components.
- **Easily Replaced** nose seal, without having to remove coupler from the rack
- **Completely Rebuilt** in minutes
- **No Special Tools** required

* Fluorocarbon seal installed as standard, other seals available upon request



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Patent Pending
CRN# OH12972-5

API BOTTOM LOADING COUPLER

Design Parameters

Design pressure		8.6 bar(g)	125 psi (g)
Max Allowable Working Pressure*		5 bar(g)	75 psi (g)
Max flow Rate		135 M ³ /hr	600 GPM
Temperature Range	Fluorocarbon	-29°C to 204°C	-20°F to 400°F
	Buna-N	-29°C to 121°C	-20°F to 250°F
	EPT	-46°C to 107°C	-50°F to 225°F
	Kalrez [®]	-18°C to 260°C	0°F to 500°F
Weight		9.5 kg	21 lbs
Pressure drop (@ max flow rate)		0.24 bar(g)	2-5 psi(g)

*unit tested to 21 bar (300psi) in closed position to withstand excessive thermal expansion pressures. Reference API standard RP-1004 for additional information.



1004DRN DRAIN ADAPTOR

- Allows operator to easily, safely drain loading arm
- Fits any API Bottom Loading Coupler



1005PA PARKING ADAPTOR

- Use to neatly store & secure loading arms while not in use
- Can be provided with standpost and/or proximity switch

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Spare parts

The 1004D4SRK Seal Replacement Kit includes every required part to replace all seals in the 1004D4 API Bottom Loading Coupler

Part number	Description
1004D4SRK-0401	Buna-N Seal Replacement Kit
1004D4SRK-0402	Fluorocarbon Seal Replacement Kit
1004D4SRK-0404	EPT Seal Replacement Kit
1004D4SRK-0409	Kalrez [®] Seal Replacement Kit

Materials

Body	Aluminium
Sleeve	Aluminium
Poppet	Aluminium
Shaft	Stainless Steel
Cam Arms	Stainless Steel
Interlocks	Stainless Steel
Drive Link	Stainless Steel
Handle	Stainless Steel
Cylinder	Aluminium

Ordering specifications

1004D4 -	04	02	
	Size 04:	Seal Material:	
	4"	01	Buna-N
		02	Fluorocarbon
		04	EPT
		09	Kalrez [®]

Accessories/Related products

Article number	Description
1004DRN-0400	Drain Adaptor e/w relief valve
1005PA-AL40	Parking Adaptor
11240	TTMA Sight Glass
429FTS-AL40	Check valve